1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers
Product name: Diethylene glycol dimethyl ether

Product Number: 281662
Brand: Sigma-Aldrich
Index-No.: 603-139-00-0
CAS-No.: 111-96-6

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Processing aid, Solvent, Intermediate, For industrial use only.
Uses advised against: This product is not intended for consumer use.

1.3 Details of the supplier of the safety data sheet
Company: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA
Telephone: +1 800-325-5832
Fax: +1 800-325-5052

1.4 Emergency telephone number
Emergency Phone #: (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Flammable liquids (Category 3), H226
Reproductive toxicity (Category 1B), H360

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements
Pictogram

Signal word: Danger

Hazard statement(s)
H226 Flammable liquid and vapour.
H360 May damage fertility or the unborn child.

Precautionary statement(s)
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
Take precautionary measures against static discharge.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

| Synonyms | 2-Methoxyethyl ether  
|          | 'Diglyme'  
|          | Dimethyldiglycol  
|          | Bis(2-methoxyethyl) ether |

| Formula | C₆H₁₄O₃ |
| Molecular weight | 134.17 g/mol |
| CAS-No. | 111-96-6 |
| EC-No. | 203-924-4 |
| Index-No. | 603-139-00-0 |
| Registration number | 01-2119485900-34-XXXX |

Hazardous components

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bis(2-methoxyethyl)ether</td>
<td>Included in the Candidate List of Substances of Very High Concern (SVHC) according to Regulation (EC) No. 1907/2006 (REACH)</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Flush eyes with water as a precaution.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.

4.3 Indication of any immediate medical attention and special treatment needed
No data available
5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
No data available

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Storage class (TRGS 510): Flammable liquids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bis(2-methoxyethyl)ether</td>
<td>111-96-6</td>
<td>PEL</td>
<td>1 ppm 5.5 mg/m³</td>
<td>California permissible exposure limits for chemical contaminants</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>(Title 8, Article 107)</td>
</tr>
<tr>
<td>Remarks</td>
<td></td>
<td></td>
<td>Skin</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>5 ppm 27 mg/m³</td>
<td>California permissible exposure limits for chemical contaminants</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>(Title 8, Article 107)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin</td>
<td></td>
</tr>
</tbody>
</table>
### Derived No Effect Level (DNEL)

<table>
<thead>
<tr>
<th>Application Area</th>
<th>Exposure routes</th>
<th>Health effect</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Workers</td>
<td>Inhalation</td>
<td>Long-term systemic effects</td>
<td>26.8 mg/m³</td>
</tr>
<tr>
<td>Workers</td>
<td>Skin contact</td>
<td>Long-term systemic effects</td>
<td>2.08 mg/kg BW/d</td>
</tr>
<tr>
<td>Consumers</td>
<td>Inhalation</td>
<td>Long-term systemic effects</td>
<td>6.67 mg/m³</td>
</tr>
<tr>
<td>Consumers</td>
<td>Skin contact</td>
<td>Long-term systemic effects</td>
<td>1.04 mg/kg BW/d</td>
</tr>
<tr>
<td>Consumers</td>
<td>Ingestion</td>
<td>Long-term systemic effects</td>
<td>1.04 mg/kg BW/d</td>
</tr>
</tbody>
</table>

### Predicted No Effect Concentration (PNEC)

<table>
<thead>
<tr>
<th>Compartment</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>9.43 mg/l</td>
</tr>
<tr>
<td>Soil</td>
<td>1.72 mg/kg</td>
</tr>
<tr>
<td>Marine water</td>
<td>0.64 mg/l</td>
</tr>
<tr>
<td>Fresh water</td>
<td>6.4 mg/l</td>
</tr>
<tr>
<td>Marine sediment</td>
<td>2.74 mg/kg</td>
</tr>
<tr>
<td>Fresh water sediment</td>
<td>27.4 mg/kg</td>
</tr>
<tr>
<td>Onsite sewage treatment plant</td>
<td>50 mg/l</td>
</tr>
</tbody>
</table>

### 8.2 Exposure controls

#### Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

#### Personal protective equipment

**Eye/face protection**

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin protection**

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

- **Full contact**
  - Material: butyl-rubber
  - Minimum layer thickness: 0.3 mm
  - Break through time: 480 min
  - Material tested:Butoject® (KCL 897 / Aldrich Z677647, Size M)

- **Splash contact**
  - Material: Nitrile rubber
  - Minimum layer thickness: 0.4 mm
  - Break through time: 30 min
  - Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

**Body Protection**

Impervious clothing, Flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).
9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance Form: clear, liquid
   Colour: colourless
b) Odour No data available
c) Odour Threshold No data available
d) pH No data available
e) Melting point/freezing point Melting point/range: -64 °C (-83 °F) - lit.
f) Initial boiling point and boiling range 162 °C (324 °F) - lit.
g) Flash point 57 °C (135 °F) - closed cup
h) Evaporation rate No data available
i) Flammability (solid, gas) No data available
j) Upper/lower flammability or explosive limits Upper explosion limit: 17.4 % (V)
   Lower explosion limit: 1.5 % (V)
k) Vapour pressure 0.6 hPa (0.5 mmHg) at 20 °C (68 °F)
   0.99 hPa (0.74 mmHg) at 25 °C (77 °F)
   7.7 hPa (5.8 mmHg) at 50 °C (122 °F)
l) Vapour density 4.63 - (Air = 1.0)
m) Relative density 0.943 g/cm3 at 25 °C (77 °F)
n) Water solubility No data available
o) Partition coefficient: n-octanol/water No data available
p) Auto-ignition temperature No data available
q) Decomposition temperature No data available
r) Viscosity No data available
s) Explosive properties No data available
t) Oxidizing properties No data available

9.2 Other safety information

Relative vapour density 4.63 - (Air = 1.0)

10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
Heat, flames and sparks.
10.5 Incompatible materials
Strong oxidizing agents

10.6 Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - 5,400 mg/kg
Remarks: Behavioral:Somnolence (general depressed activity), Behavioral:Ataxia. Respiratory disorder
Inhalation: No data available
Dermal: No data available
No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
No data available

Carcinogenicity

Reproductive toxicity
Laboratory experiments have shown teratogenic effects.
Presumed human reproductive toxicant
Overexposure may cause reproductive disorder(s) based on tests with laboratory animals.

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: KN3339000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
Stomach - Irregularities - Based on Human Evidence
Stomach - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available
12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 3271  Class: 3  Packing group: III
Proper shipping name: Ethers, n.o.s.
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG
UN number: 3271  Class: 3  Packing group: III  EMS-No: F-E, S-D
Proper shipping name: Ethers, N.O.S. (Bis(2-methoxyethyl)ether)

IATA
UN number: 3271  Class: 3  Packing group: III
Proper shipping name: Ethers, n.o.s. (Bis(2-methoxyethyl)ether)

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
The following components are subject to reporting levels established by SARA Title III, Section 313:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bis(2-methoxyethyl)ether</td>
<td>111-96-6</td>
<td>1995-01-01</td>
</tr>
</tbody>
</table>

SARA 311/312 Hazards
Fire Hazard, Chronic Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bis(2-methoxyethyl)ether</td>
<td>111-96-6</td>
<td>1995-01-01</td>
</tr>
</tbody>
</table>

New Jersey Right To Know Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bis(2-methoxyethyl)ether</td>
<td>111-96-6</td>
<td>1995-01-01</td>
</tr>
</tbody>
</table>
16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Flam. Liq.  Flammable liquids
H226     Flammable liquid and vapour.
H360     May damage fertility or the unborn child.
Repr.     Reproductive toxicity

HMIS Rating
Health hazard:  0
Chronic Health Hazard:  *
Flammability:  2
Physical Hazard  0

NFPA Rating
Health hazard:  0
Fire Hazard:  2
Reactivity Hazard:  0

Further information
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Preparation Information
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 4.10          Revision Date: 06/02/2016          Print Date: 10/01/2016