1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : Ethanolamine

Product Number : 398136
Brand : Sigma-Aldrich
Index-No. : 603-030-00-8

CAS-No. : 141-43-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Flammable liquids (Category 4), H227
Acute toxicity, Oral (Category 4), H302
Acute toxicity, Inhalation (Category 4), H332
Acute toxicity, Dermal (Category 4), H312
Skin corrosion (Category 1B), H314
Serious eye damage (Category 1), H318
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335
Acute aquatic toxicity (Category 2), H401
Chronic aquatic toxicity (Category 3), H412

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word : Danger

Hazard statement(s)
H227 : Combustible liquid.
H302 + H312 + H332 : Harmful if swallowed, in contact with skin or if inhaled
H314 : Causes severe skin burns and eye damage.
H318 : Causes serious eye damage.
H335 : May cause respiratory irritation.
H401 Toxic to aquatic life.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement(s)
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P363 Wash contaminated clothing before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Synonyms: Monoethanolamine
2-Aminoethyl alcohol
2-Aminoethanol

Formula: C$_2$H$_7$NO
Molecular weight: 61.08 g/mol
CAS-No.: 141-43-5
EC-No.: 205-483-3
Index-No.: 603-030-00-8

Hazardous components

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethanolamine</td>
<td>Flam. Liq. 4; Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; STOT SE 3; Aquatic Acute 2; Aquatic Chronic 3; H227, H302 + H312 + H332, H314, H318, H335, H401, H412</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.
If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media
Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
No data available

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

hygroscopic Handle and store under inert gas.
Storage class (TRGS 510): Combustible, corrosive hazardous materials
### Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1 Control parameters

**Components with workplace control parameters**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethanolamine</td>
<td>141-43-5</td>
<td>TWA</td>
<td>3 ppm</td>
<td>USA, ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td>Remarks</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye irritation</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin irritation</td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td></td>
<td>3.000000 ppm</td>
<td>USA, ACGIH Threshold Limit Values (TLV)</td>
<td></td>
</tr>
<tr>
<td>Remarks</td>
<td></td>
<td></td>
<td>Eye irritation</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin irritation</td>
<td></td>
</tr>
<tr>
<td>STEL</td>
<td>6 ppm</td>
<td>USA, ACGIH Threshold Limit Values (TLV)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Remarks</td>
<td></td>
<td></td>
<td>Eye irritation</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin irritation</td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>3 ppm</td>
<td>6 mg/m3</td>
<td>USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td>The value in mg/m3 is approximate.</td>
</tr>
<tr>
<td>STEL</td>
<td>6.000000 ppm</td>
<td>USA, ACGIH Threshold Limit Values (TLV)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>3.000000 ppm</td>
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<td>USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td>The value in mg/m3 is approximate.</td>
</tr>
</tbody>
</table>

**Personal protective equipment**

**Eye/face protection**
Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin protection**
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.
Full contact
Material: Nature latex/chloroprene
Minimum layer thickness: 0.6 mm
Break through time: 480 min
Material tested:Lapren® (KCL 706 / Aldrich Z677558, Size M)

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.2 mm
Break through time: 30 min
Material tested:Dermatril® P (KCL 743 / Aldrich Z677388, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

**Body Protection**
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Control of environmental exposure**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>a) Appearance</td>
<td>Form: liquid, clear</td>
</tr>
<tr>
<td></td>
<td>Colour: colourless</td>
</tr>
<tr>
<td>b) Odour</td>
<td>amine-like</td>
</tr>
<tr>
<td>c) Odour Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>d) pH</td>
<td>12.1 at 100 g/l at 20 °C (68 °F)</td>
</tr>
<tr>
<td>e) Melting point/freezing point</td>
<td>Melting point/range: 10 - 11 °C (50 - 52 °F) - lit.</td>
</tr>
<tr>
<td>f) Initial boiling point and boiling range</td>
<td>170 °C (338 °F) - lit.</td>
</tr>
<tr>
<td></td>
<td>69 - 70 °C (156 - 158 °F) at 13 hPa (10 mmHg)</td>
</tr>
<tr>
<td>g) Flash point</td>
<td>91 °C (196 °F) - closed cup</td>
</tr>
<tr>
<td>h) Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>i) Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>j) Upper/lower flammability or explosive limits</td>
<td>Upper explosion limit: 17 % (V)</td>
</tr>
<tr>
<td></td>
<td>Lower explosion limit: 2.5 % (V)</td>
</tr>
<tr>
<td>k) Vapour pressure</td>
<td>0.3 hPa (0.2 mmHg) at 20 °C (68 °F)</td>
</tr>
<tr>
<td>l) Vapour density</td>
<td>2.11 - (Air = 1.0)</td>
</tr>
<tr>
<td>m) Relative density</td>
<td>1.012 g/cm3 at 25 °C (77 °F)</td>
</tr>
<tr>
<td>n) Water solubility</td>
<td>1,000 g/l at 20 °C (68 °F) - completely miscible</td>
</tr>
<tr>
<td>o) Partition coefficient: n-</td>
<td>log Pow: -2.299 at 25 °C (77 °F)</td>
</tr>
</tbody>
</table>
octanol/water

p) Auto-ignition temperature 424 °C (795 °F)
q) Decomposition temperature No data available
r) Viscosity No data available
s) Explosive properties No data available
t) Oxidizing properties No data available

9.2 Other safety information
Relative vapour density 2.11 - (Air = 1.0)

10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Absorbs carbon dioxide (CO2) from air.
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
Exposure to moisture
Heat, flames and sparks.

10.5 Incompatible materials
Strong acids and oxidizing agents, Iron, Copper, Brass, Rubber

10.6 Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NOx)
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - male and female - 1,089 mg/kg
(OECD Test Guideline 401)
Inhalation: Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract.
LD50 Dermal - Rabbit - 1,015 mg/kg
No data available

Skin corrosion/irritation
Skin - Rabbit
Result: Causes burns.
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Corrosive
(OECD Test Guideline 405)

Respiratory or skin sensitisation
No data available
Germ cell mutagenicity
Ames test
Salmonella typhimurium
Result: negative

OECD Test Guideline 474
Mouse - male and female
Result: negative

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: KJ5775000
burning sensation, Cough, wheezing, laryngitis, Shortness of breath, spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
Liver - Irregularities - Based on Human Evidence
Liver - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity
Toxicity to fish
semi-static test LC50 - Cyprinus carpio (Carp) - 150 mg/l - 96 h

Toxicity to daphnia and other aquatic invertebrates
EC50 - Daphnia magna (Water flea) - 65 mg/l - 48 h

Toxicity to algae
static test EC50 - Selenastrum capricornutum (green algae) - 2.8 mg/l - 72 h
(OECD Test Guideline 201)

Toxicity to bacteria
EC50 - Pseudomonas putida - 110 mg/l - 17 h
(DIN 38 412 Part 8)

12.2 Persistence and degradability
Biodegradability
aerobic - Exposure time 28 d
Result: > 70 % - Readily biodegradable
(OECD Test Guideline 301F)

12.3 Bioaccumulative potential
No data available
12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Product
This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 2491 Class: 8 Packing group: III
Proper shipping name: Ethanolamine
Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG
UN number: 2491 Class: 8 Packing group: III EMS-No: F-A, S-B
Proper shipping name: ETHANOLAMINE

IATA
UN number: 2491 Class: 8 Packing group: III
Proper shipping name: Ethanolamine

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components
Ethanolamine CAS-No. 141-43-5 Revision Date 2007-03-01

Pennsylvania Right To Know Components
Ethanolamine CAS-No. 141-43-5 Revision Date 2007-03-01

New Jersey Right To Know Components
Ethanolamine CAS-No. 141-43-5 Revision Date 2007-03-01

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.
16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

| Acute Tox. | Acute toxicity |
| Acquatic Acute | Acute aquatic toxicity |
| Aquatic Chronic | Chronic aquatic toxicity |
| Eye Dam. | Serious eye damage |
| Flam. Liq. | Flammable liquids |
| H227 | Combustible liquid. |
| H302 | Harmful if swallowed. |
| H302 + H312 + | Harmful if swallowed, in contact with skin or if inhaled |
| H332 | Harmful in contact with skin. |
| H314 | Causes severe skin burns and eye damage. |
| H318 | Causes serious eye damage. |

HMIS Rating
Health hazard: 3
Chronic Health Hazard: *
Flammability: 2
Physical Hazard: 0

NFPA Rating
Health hazard: 3
Fire Hazard: 2
Reactivity Hazard: 0

Further information
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Preparation Information
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

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