1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers
Product name : HEPES

Product Number : H3375
Brand : Sigma
REACH No. : A registration number is not available for this substance as the substance or its uses are exempted from registration, the annual tonnage does not require a registration or the registration is envisaged for a later registration deadline.
CAS-No. : 7365-45-9

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet
Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO  63103
USA
Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number
Emergency Phone # : +1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
Not a hazardous substance or mixture.

2.2 GHS Label elements, including precautionary statements
Not a hazardous substance or mixture.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Synonyms : 4-(2-Hydroxyethyl)piperazine-1-ethanesulfonic acid

Formula : C₈H₁₈N₂O₄S
Molecular Weight : 238.30 g/mol
CAS-No. : 7365-45-9
EC-No. : 230-907-9

No ingredients are hazardous according to OSHA criteria.
No components need to be disclosed according to the applicable regulations.
4. FIRST AID MEASURES

4.1 Description of first aid measures

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration.

In case of skin contact
Wash off with soap and plenty of water.

In case of eye contact
Flush eyes with water as a precaution.

If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
no data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Carbon oxides, nitrogen oxides (NOx), Sulphur oxides

5.3 Advice for firefighters
Wear self contained breathing apparatus for fire fighting if necessary.

5.4 Further information
no data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Avoid dust formation. Avoid breathing vapours, mist or gas.
For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Provide appropriate exhaust ventilation at places where dust is formed.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place.

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls
General industrial hygiene practice.

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Respiratory protection is not required. Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN 143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance
   Form: crystalline
   Colour: colourless

b) Odour
   no data available

c) Odour Threshold
   no data available

d) pH
   5.0 - 6.5 at 238 g/l at 25 °C (77 °F)

e) Melting point/freezing point
   234 °C (453 °F)

f) Initial boiling point and boiling range
   no data available

g) Flash point
   no data available

h) Evaporation rate
   no data available

i) Flammability (solid, gas)
   no data available

j) Upper/lower flammability or explosive limits
   no data available

k) Vapour pressure
   no data available

l) Vapour density
   no data available

m) Relative density
   no data available

n) Water solubility
   soluble
9.2 Other safety information
no data available

10. STABILITY AND REACTIVITY

10.1 Reactivity
no data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
no data available

10.4 Conditions to avoid
no data available

10.5 Incompatible materials
Strong oxidizing agents

10.6 Hazardous decomposition products
Other decomposition products - no data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
no data available
Inhalation: no data available
Dermal: no data available
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitisation
no data available

Germ cell mutagenicity
no data available

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Reproductive toxicity**
no data available

**Specific target organ toxicity - single exposure**
no data available

**Specific target organ toxicity - repeated exposure**
no data available

**Aspiration hazard**
no data available

**Additional Information**
RTECS: TL6809000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

12.1 **Toxicity**
no data available

12.2 **Persistence and degradability**
no data available

12.3 **Bioaccumulative potential**
no data available

12.4 **Mobility in soil**
no data available

12.5 **Results of PBT and vPvB assessment**
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 **Other adverse effects**
no data available

13. DISPOSAL CONSIDERATIONS

13.1 **Waste treatment methods**

**Product**
Offer surplus and non-recyclable solutions to a licensed disposal company.

**Contaminated packaging**
Dispose of as unused product.

14. TRANSPORT INFORMATION

**DOT (US)**
Not dangerous goods

**IMDG**
Not dangerous goods

**IATA**
15. REGULATORY INFORMATION

REACH No. : A registration number is not available for this substance as the substance or its uses are exempted from registration, the annual tonnage does not require a registration or the registration is envisaged for a later registration deadline.

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
No SARA Hazards

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>7365-45-9</td>
<td></td>
</tr>
</tbody>
</table>

New Jersey Right To Know Components

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>7365-45-9</td>
<td></td>
</tr>
</tbody>
</table>

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

HMIS Rating
Health hazard: 0
Chronic Health Hazard: 0
Flammability: 0
Physical Hazard 0

NFPA Rating
Health hazard: 0
Fire Hazard: 0
Reactivity Hazard: 0
Health hazard: 0
Fire Hazard: 0
Reactivity Hazard: 0

Further information
Copyright 2014 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only. The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Preparation Information
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 4.6 Revision Date: 03/08/2014 Print Date: 10/12/2016