MATERIAL SAFETY DATA SHEET

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION
PRODUCT NAME: Metalon Aqueous Vehicle
GENERAL USE: Water-borne inkjet ink
PRODUCT DESCRIPTION: Clear liquid, mild characteristic odor

MANUFACTURER'S NAME
NCC Nano LLC dba Novacentrix

ADDRESS (NUMBER, STREET, P.O. BOX)
400 Parker Drive, Suite 1110

(CITY, STATE AND ZIP CODE)
Austin, TX 78729

COUNTRY
USA

TELEPHONE NUMBER FOR INFORMATION
(512) 491-9500

EMERGENCY TELEPHONE NUMBER
ChemTel Inc. 1- (800) 255-3924 Intl. + 01 (813) 248-0585

SECTION 2 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
WARNING! Harmful or fatal if swallowed, harmful if inhaled or absorbed through the skin. May cause allergic skin reaction. May cause irritation to skin, eyes, and respiratory tract. Affects central nervous system. Hazard Symbols for this product - Xn. Risk Phrases - R22

POTENTIAL HEALTH EFFECTS
INHALATION: High concentrations in the form of vapors or mists are irritating to the respiratory tract; may cause headache, dizziness, nausea and vomiting.

SKIN: Brief contact may cause slight irritation; prolonged contact may cause moderate irritation or dermatitis.

EYES: High vapor concentration or contact may cause irritation and discomfort.

INGESTION: May cause abdominal discomfort or pain, nausea, vomiting, dizziness, or possible convulsions or coma; large doses may be fatal.

CARCINOGENICITY
NTP? No
IARC MONOGRAPHS? No
OSHA REGULATED? No

SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARDOUS COMPONENTS

<table>
<thead>
<tr>
<th>CAS #</th>
<th>EINECS #</th>
<th>% (by weight)</th>
<th>OSHA PEL</th>
<th>ACGIH TWA</th>
<th>RQ</th>
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</thead>
<tbody>
<tr>
<td>Ethylene glycol (a,b,c,d)</td>
<td>107-21-1</td>
<td>203-473-3</td>
<td>5 - 10</td>
<td>100 C</td>
<td>39.4 C</td>
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</tbody>
</table>

The remaining components of this product are non-hazardous or are in small enough quantities as to not meet regulatory thresholds for disclosure. These components contain no substances or impurities which would influence the classification of this product.

(a,c) See Section 15
(b) Indicates that the Resource Conservation and Recovery Act (RCRA) has determined the waste for this chemical is listed as hazardous and must be handled according to regulations in 40 CFR 260-281.
(d) A "C" in the OSHA PEL or ACGIH TWA column indicates ceiling limits, the concentration that should not be exceeded during any part of the working exposure.
SECTION 4 - FIRST AID MEASURES

INHALATION: Remove affected person to fresh air; if symptoms persist seek medical attention.

SKIN: Remove contaminated clothing; wash affected area with soap and water; launder contaminated clothing before reuse; if irritation persists, seek medical attention.

EYES: Check for and remove contact lenses. Flush eyes with clear running water for 15 minutes while holding eyelids open; if irritation persists, seek medical attention.

INGESTION: Give two glasses of water for dilution; Induce vomiting by sticking fingers down throat; never give anything by mouth to an unconscious person; seek medical attention.

SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT (METHOD USED) | FLAMMABLE LIMITS | LEL: Not applicable | UEL: Not applicable
--- | --- | --- | ---
Non-flammable

AUTOIGNITION TEMPERATURE: Not determined

NFPA CLASS: None

GENERAL HAZARDS: Product is not considered flammable or combustible. Products of combustion include compounds of carbon, hydrogen and oxygen, including carbon monoxide.

EXTINGUISHING MEDIA
Carbon dioxide, water, water fog, dry chemical, chemical foam.

FIRE FIGHTING PROCEDURES
Keep containers cool with water spray to prevent container rupture due to steam buildup; floor will become slippery if material is released.

UNUSUAL FIRE AND EXPLOSION HAZARDS
None

HAZARDOUS COMBUSTION PRODUCTS
Smoke, fumes or vapors, oxides of carbon.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Small spills - wash to sanitary sewer with plenty of water. Large spills - confine spill, soak up with approved absorbent, shovel product into approved container; for spills in excess of allowable quantities (RQ) notify the National Response Center (800) 424 - 8802; refer to SARA Title III, Section 313 40 CFR 372, and CERCLA 40 CFR 302 for complete regulations concerning reporting requirements.

SECTION 7 - HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Keep container closed when not in use; protect containers from abuse; protect from extreme temperatures. Keep this and other chemicals out of reach of children.

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS
The use of local exhaust ventilation is recommended. No other special controls are indicated.

PERSONAL PROTECTION:
RESPIRATORY PROTECTION: None required while threshold limits are kept below maximum allowable concentrations; if TWA exceeds limits, NIOSH approved respirator must be worn. Respiratory protection must be provided in accordance with OSHA regulations (29 CFR 1910.134) or European Standard EN 149, as applicable.

PROTECTIVE GLOVES: Neoprene, butyl or nitrile rubber gloves with cuffs.

EYE PROTECTION: Chemical splash goggles. Eye protection must be provided in accordance with OSHA regulations (29 CFR 1910.133), ANSI Z87.1, or European Standard EN 166, as applicable.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Safety eyewash station nearby.

WORK / HYGIENIC PRACTICES: Practice safe workplace habits. Safety showers and safety eyewash nearby.
SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR: Clear liquid, mild characteristic odor
VAPOR DENSITY (AIR = 1): > 1
SPECIFIC GRAVITY (WATER = 1): 1.030
EVAPORATION RATE (Water = 1): < 1
SOLUBILITY IN WATER: Complete
% VOLATILE (BY WEIGHT): 84.50%
PH: 6.5 - 7.5
VAPOR PRESSURE: 17 mm Hg @ 20°C
BOILING POINT: 214°F (101.1°C)
FREEZING POINT: 27°F (-2.8°C)
VISCOSITY: Not specified
VOLATILE ORGANIC COMPOUNDS (VOC's): Not specified

SECTION 10 - STABILITY AND REACTIVITY

STABILITY: UNSTABLE: X
STABLE: 
CONDITIONS TO AVOID: Extreme temperatures.
INCOMPATIBILITY (MATERIALS TO AVOID): Strong oxidizers, strong acids.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS: Decomposition will not occur if handled and stored properly. In case of a fire, oxides of carbon, hydrocarbons, fumes or vapors, and smoke may be produced.
HAZARDOUS POLYMERIZATION: MAY OCCUR: X
WILL NOT OCCUR: 
CONDITIONS TO AVOID: None

SECTION 11 - TOXICOLOGICAL INFORMATION

Hazardous Ingredients | CAS # | EINECS # | LD50 of Ingredient Species and Route | LC50 of Ingredient Species |
--- | --- | --- | --- | --- |
Ethylene glycol (a,b,c,d) | 107-21-1 | 203-473-3 | 4,700 mg / kg Oral - rat | 10,876 mg / kg Inhalation - rat |

(a,c) See Section 15

SECTION 12 - ECOLOGICAL INFORMATION

No data are available on the adverse effects of this material on the environment. Neither COD nor BOD data are available. Based on the chemical composition of this product it is assumed that the mixture can be treated in an acclimatized biological waste treatment plant system in limited quantities. However, such treatment should be evaluated and approved for each specific biological system. None of the ingredients in this mixture are classified as a Marine Pollutant.

SECTION 13 - DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Dispose of in accordance with local, state, and federal regulations. Product is classified as non-hazardous, however, non-hazardous materials may become hazardous waste upon contact with other products. Refer to 40 CFR 260-299 for complete waste disposal regulations. Consult your local, state, or federal agency before disposing of any chemicals. According to the European Waste Catalogue, waste codes are application specific and should be assigned by the user based on the application for which the product is used.

SECTION 14 - TRANSPORT INFORMATION

PROPER SHIPPING NAME: Non - Hazardous for Transport
DOT HAZARD CLASS / Pack Group: Not regulated
REFERENCE: Not Applicable
UN / NA IDENTIFICATION NUMBER: None
LABEL: None Required
HAZARD SYMBOLS: None
IATA HAZARD CLASS / Pack Group: Not regulated
IMDG HAZARD CLASS: Not regulated
RID/ADR Dangerous Goods Code: Not regulated
UN TDG Class / Pack Group: Not regulated
Hazard Identification Number (HIN): None

Note: Transportation information provided is for reference only. Customer is urged to consult 49 CFR 100 - 177, IMDG, IATA, EC, United Nations TDG, and WHMIS (Canada) TDG information manuals for detailed regulations and exceptions covering specific container sizes, packaging materials and methods of shipping.
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SECTION 15 - REGULATORY INFORMATION

TSCA (Toxic Substance Control Act)
All components of this product are listed on the U.S. Toxic Substances Control Act Chemical Inventory (TSCA Inventory) or are exempted from listing because a Low Volume Exemption has been granted in accordance with 40 CFR 723.50.

SARA TITLE III (Superfund Amendments and Reauthorization Act)
311/312 Hazard Categories
Immediate health

313 Reportable Ingredients:
(a) Indicates a toxic chemical subject to annual reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

CERCLA (Comprehensive Response Compensation and Liability Act)
(c) The Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) has notification requirements for releases or spills to the environment of the Reportable Quantity (RQ for this mixture > 24,000 lbs) or greater amounts, according to 40 CFR 302.

California Prop 65, Safe Drinking Water and Toxic Enforcement Act of 1986
There are no reportable chemicals present known to the state of California to cause cancer or reproductive toxicity.

CPR (Canadian Controlled Products Regulations)
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. WHMIS Classification: Not controlled

IDL (Canadian Ingredient Disclosure List)
Components of this product identified by CAS number and listed on the Canadian Ingredient Disclosure List are shown in Section 3.

DSL / NDSL (Canadian Domestic Substances List / Non-Domestic Substances List)
Components of this product identified by CAS number are listed on the DSL or NDSL, or are otherwise in compliance with the New Substances Notification (NSN) regulations. Only ingredients classified as "hazardous" are listed in Section 3 unless otherwise indicated.

EINECS (European Inventory of Existing Commercial Chemical Substances)
Components of this product identified by CAS numbers are on the European Inventory of Existing Commercial Chemical Substances.

WGK Water Quality Index: 1
VbK Index: Not applicable

Risk Phrases
R22 Harmful if swallowed.

SYMBOLE(S) REQUIRED FOR LABEL
Harmful

Safety Phrases
S2 Keep out of the reach of children.

SECTION 16 - OTHER INFORMATION

Specific toxicity tests have not been conducted on this product. Our hazard evaluation is based on information from similar products, the ingredients, technical literature, and/or professional experience.

HMIS HAZARD RATINGS

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>1</td>
<td>Chronic Health Hazard</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>0</td>
<td>INSIGNIFICANT</td>
</tr>
<tr>
<td>PHYSICAL HAZARD</td>
<td>0</td>
<td>SLIGHT</td>
</tr>
<tr>
<td>PERSONAL PROTECTIVE EQUIPMENT</td>
<td>B</td>
<td>Safety Glasses, Gloves</td>
</tr>
</tbody>
</table>

REVISION SUMMARY:
This MSDS has been revised in the following sections:
No changes noted

MSDS Prepared by:
Comprehensive Data Base, Inc.
P.O. Box 686
Seffner, FL 33583 USA
(853) 644 - 3289 www.compdatabase.com or www.msds.cc

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and/or the substance of the components of the product. Users are advised to confirm in advance of use that information is current, applicable and suited to the circumstances of use. Vendor assumes no responsibility for injury to persons or third persons proximally caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, vendor assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Any questions regarding this product should be directed to the manufacturer of the product as described in Section 15.