SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product form : Mixture
Trade name : SurPass 4000™
Product code : SP4

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use of the substance/mixture : Microlitography Adhesion Promoter / Priming Agent
Use of the substance/mixture : Industrial use

1.3. Details of the supplier of the safety data sheet
DisChem, Inc.
17295 Boot Jack Rd, Suite A
PO Box 267
Ridgway, PA 15853 USA
Tel: +1 (814) 772-6603
Fax: +1 (814) 772-09476
E-Mail: info@opticalchemistries.com
Web Site: www.discheiminc.com

1.4. Emergency telephone number
Emergency number : Chemtrec (800) 424-9300
Chemtrec (Outside USA) +1 (703) 527-3887
(Chemtrec CCN 6727)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
GHS-US classification
Not classified

2.2. Label elements
GHS-US labelling
No labelling applicable

2.3. Other hazards
No additional information available

2.4. Unknown acute toxicity (GHS-US)
No data available

SECTION 3: Composition/information on ingredients

3.1. Substance
Not applicable
Full text of H-phrases: see section 16

3.2. Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aziridine, polymer with oxirane</td>
<td>(CAS No) 26658-46-8</td>
<td>&lt; 1.0</td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td>Isopropyl alcohol</td>
<td>(CAS No) 67-63-0</td>
<td>&lt; 0.1</td>
<td>Flam. Liq. 2, H225</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3, H336</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

4.1. Description of first aid measures
First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation: Assure fresh air breathing. Allow the victim to rest. In all cases of doubt, or if the victim feels unwell, seek medical attention.

First-aid measures after skin contact: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. If skin irritation occurs: Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. Obtain medical attention if pain, blinking or redness persist.

First-aid measures after ingestion: If swallowed, rinse mouth with water (only if the person is conscious). Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/injuries: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/injuries after inhalation: Inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Symptoms/injuries after skin contact: Prolonged and repeated contact may cause dermatitis. Skin irritation.
Symptoms/injuries after eye contact: In fine dispersion/spraying/misting: smoke or mist generated during use may cause eye irritation.
Symptoms/injuries after ingestion: Can occur: gastrointestinal disturbance.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures
5.1. Extinguishing media

5.2. Special hazards arising from the substance or mixture
No additional information available

5.3. Advice for firefighters
Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protective equipment for firefighters: Do not enter fire area without proper protective equipment, including respiratory protection.
Other information: Hazardous decomposition products may be released during prolonged heating like smokes, carbon monoxide and dioxide, nitrogen oxides (NO₂).

SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
General measures: Stop leak if safe to do so. Ensure adequate ventilation. Avoid skin and eye contact. Avoid inhalation of product.

6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.
Emergency procedures: The low volatility of this product does not require ventilation. However depending on the condition an adequate ventilation might be required.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Gather the product and place it in a spare container that has been suitably labelled. Store away from other materials. Ensure all national/local regulations are observed.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Precautions for safe handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour.
SurPass 4000™
Safety Data Sheet
according to the federal final rule of hazard communication revised on 2012 (HazCom 2012)

Hygiene measures
Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practices. Contaminated work clothing should not be allowed out of the workplace. Separate working clothes from town clothes. Launder separately.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures
A washing facility/water for eye and skin cleaning purposes should be present. Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits.

Storage conditions
Keep only in the original container in a cool well ventilated place. Keep container closed when not in use. Protect containers against physical damage. Store containers in an upright manner to prevent leakage.

Incompatible materials
Strong oxidizing agents.

Storage temperature
10 to 60 °C (50 to 140 °F)

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Isopropyl alcohol (67-63-0)</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH</td>
</tr>
<tr>
<td>USA ACGIH</td>
</tr>
<tr>
<td>USA OSHA</td>
</tr>
<tr>
<td>USA OSHA</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls
Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation.

Personal protective equipment
Avoid all unnecessary exposure. Protective goggles. Gloves. Protective clothing. For certain operations, additional Personal Protection Equipment (PPE) may be required.

Hand protection
Wear protective gloves. neoprene. rubber gloves.

Eye protection
Chemical goggles or face shield.

Respiratory protection
In fine dispersion/spraying/misting: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended.

Environmental exposure controls
Avoid release to the environment.

Other information
Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Transparent.</td>
</tr>
<tr>
<td>Colour</td>
<td>Colourless.</td>
</tr>
<tr>
<td>Odour</td>
<td>Odourless.</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>10 (Approximately)</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>Similar to water</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Similar to water</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SurPass 4000™
Safety Data Sheet
according to the federal final rule of hazard communication revised on 2012 (HazCom 2012)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapour pressure</td>
<td>Similar to water</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive Index</td>
<td>1.3331 - 1.3335</td>
</tr>
<tr>
<td>Density</td>
<td>0.9980 - 1.0002Specific Gravity</td>
</tr>
<tr>
<td>Solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
Not established.

10.4. Conditions to avoid
No additional information available

10.5. Incompatible materials
Strong oxidizing agents.

10.6. Hazardous decomposition products
Hazardous decomposition products may be released during prolonged heating like smokes, carbon monoxide and dioxide. Nitrogen oxides (NOx).

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified
(Based on available data, the classification criteria are not met)

Isopropyl alcohol (67-63-0)

<table>
<thead>
<tr>
<th>Test</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>4396 mg/kg</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
<td>12800 mg/kg</td>
</tr>
<tr>
<td>LC50 inhalation rat (ppm)</td>
<td>16000 ppm (Exposure time: 8 h)</td>
</tr>
<tr>
<td>ATE (oral)</td>
<td>4396.000 mg/kg bodyweight</td>
</tr>
<tr>
<td>ATE (dermal)</td>
<td>12800.000 mg/kg bodyweight</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Not classified
(Based on available data, the classification criteria are not met)

pH: 11 Approximately

Serious eye damage/irritation: Not classified
(Based on available data, the classification criteria are not met)

pH: 11 Approximately

Respiratory or skin sensitisation: Not classified
(Based on available data, the classification criteria are not met)

Germ cell mutagenicity: Not classified
(Based on available data, the classification criteria are not met)

Carcinogenicity: Not classified
(Based on available data, the classification criteria are not met)
Isopropyl alcohol (67-63-0)

<table>
<thead>
<tr>
<th>IARC group</th>
<th>3 - Not classifiable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified (Based on available data, the classification criteria are not met)</td>
</tr>
<tr>
<td>Specific target organ toxicity (single exposure)</td>
<td>Not classified (Based on available data, the classification criteria are not met)</td>
</tr>
<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
<td>Not classified (Based on available data, the classification criteria are not met)</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified (Based on available data, the classification criteria are not met)</td>
</tr>
<tr>
<td>Symptoms/injuries after inhalation</td>
<td>Inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.</td>
</tr>
<tr>
<td>Symptoms/injuries after skin contact</td>
<td>Prolonged and repeated contact may cause dermatitis. Skin irritation.</td>
</tr>
<tr>
<td>Symptoms/injuries after eye contact</td>
<td>In fine dispersion/spraying/misting: smoke or mist generated during use may cause eye irritation.</td>
</tr>
<tr>
<td>Symptoms/injuries after ingestion</td>
<td>Can occur: gastrointestinal disturbance.</td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1 Toxicity

Ecology - general: When released into the soil, this material is expected to biodegrade. When released into water, this material is expected to biodegrade. This material is not expected to bioaccumulate. No data available specifically to epichlorohydrin modified aziridine polymer solution.

<table>
<thead>
<tr>
<th>Isopropyl alcohol (67-63-0)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fishes 1</td>
</tr>
<tr>
<td>EC50 Daphnia 1</td>
</tr>
<tr>
<td>EC50 other aquatic organisms 1</td>
</tr>
<tr>
<td>LC50 fish 2</td>
</tr>
<tr>
<td>EC50 other aquatic organisms 2</td>
</tr>
</tbody>
</table>

12.2 Persistence and degradability

**SurPass 4000DX™ (SurPass 4000 10X Concentrate)**

Persistence and degradability: Not established.

12.3 Bioaccumulative potential

**SurPass 4000DX™ (SurPass 4000 10X Concentrate)**

Bioaccumulative potential: Not established.

<table>
<thead>
<tr>
<th>Isopropyl alcohol (67-63-0)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Log Pow</td>
</tr>
</tbody>
</table>

12.4 Mobility in soil

No additional information available

12.5 Other adverse effects

Other information: Avoid release to the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste disposal recommendations: Dispose in a safe manner in accordance with local/national regulations. It is the responsibility of the user to determine if disposal material is hazardous according to federal, state and local regulations.

Additional information: Do not re-use empty containers. Ensure all national/local regulations are observed.

Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT

No dangerous good in sense of transport regulations

Additional information

Other information: No supplementary information available.
ADR
Transport document description : No additional information available

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Aziridine, polymer with oxirane (26658-46-8)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Isopropyl alcohol (67-63-0)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on SARA Section 313 (Specific toxic chemical listings)
EPA TSCA Regulatory Flag T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA.
SARA Section 313 - Emission Reporting 1.0 % (only if manufactured by the strong acid process, no supplier notification)

15.2. International regulations

CANADA

Aziridine, polymer with oxirane (26658-46-8)
Listed on Non-Domestic Substances List (NDSL)

Isopropyl alcohol (67-63-0)
Listed on the Canadian DSL (Domestic Substances List) inventory.

WHMIS Classification
Class B Division 2 - Flammable Liquid
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

EU-Regulations

Isopropyl alcohol (67-63-0)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) substances.

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Classification according to Directive 67/548/EEC or 1999/45/EC
Not classified

15.2.2. National regulations

Aziridine, polymer with oxirane (26658-46-8)
Listed on the AICS (the Australian Inventory of Chemical Substances)
Listed on Inventory of Existing Chemical Substances (IECSC)
Listed on New Zealand - Inventory of Chemicals (NZIoC)
Listed on Inventory of Chemicals and Chemical Substances (PICCS)

Isopropyl alcohol (67-63-0)
Listed on the AICS (the Australian Inventory of Chemical Substances)
Listed on Inventory of Existing Chemical Substances (IECSC)
Listed on the Japanese ENCS (Existing & New Chemicals Substances) inventory.
Listed on Industrial Safety and Health Law Substances (ISHL)
Listed on the Korean ECL (Existing Chemical List) inventory.
Listed on New Zealand - Inventory of Chemicals (NZIoC)
Listed on Inventory of Chemicals and Chemical Substances (PICCS)
Listed on the Canadian Ingredient Disclosure List

15.3. US State regulations
No additional information available
**SECTION 16: Other information**

**Indication of changes**: according to the federal final rule of hazard communication revised on 2012 (HazCom 2012).

**Other information**: None.

Full text of H-phrases: see section 16:

<table>
<thead>
<tr>
<th>H-Phrase</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Irrit. 2A</td>
<td>Serious eye damage/eye irritation, Category 2A</td>
</tr>
<tr>
<td>Flam. Liq. 2</td>
<td>Flammable liquids Category 2</td>
</tr>
<tr>
<td>Skin Irrit. 2</td>
<td>Skin corrosion/irritation Category 2</td>
</tr>
<tr>
<td>STOT SE 3</td>
<td>Specific target organ toxicity (single exposure) Category 3</td>
</tr>
<tr>
<td>H225</td>
<td>Highly flammable liquid and vapour</td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
<tr>
<td>H336</td>
<td>May cause drowsiness or dizziness</td>
</tr>
</tbody>
</table>

**NFPA health hazard**: 0 - Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.

**NFPA fire hazard**: 0 - Materials that will not burn.

**NFPA reactivity**: 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.

**HMIS III Rating**

<table>
<thead>
<tr>
<th>Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>0 Minimal Hazard - No significant risk to health</td>
</tr>
<tr>
<td>Flammability</td>
<td>0 Minimal Hazard</td>
</tr>
<tr>
<td>Physical</td>
<td>0 Minimal Hazard</td>
</tr>
</tbody>
</table>

**SDS US (GHS HazCom 2012)**

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall DisChem, Inc. be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if DisChem, Inc. has been advised of the possibility of such damages.